

		OPTION 2	OPTION 3	OPTION 4	COMMON TO ALL	
1	Process - Ability to meet all the license requirements	+	<ul style="list-style-type: none"> <li>-Very flexible operation to meet the license.</li> <li>-Recommended by Stantec and approved by IRT.</li> <li>-N, P removal without chemicals.</li> </ul>	<ul style="list-style-type: none"> <li>-Very flexible operation to meet license – Use of methanol for TN.</li> <li>-Can meet license sooner with phased construction.</li> </ul>	<ul style="list-style-type: none"> <li>-Very flexible operation to meet license - Use of methanol for TN.</li> <li>-Can meet license sooner with phased construction.</li> <li>-P removal can be easily controlled through coagulant dosage.</li> </ul>	<ul style="list-style-type: none"> <li>-No problem--proven technology.</li> </ul>
		-	<ul style="list-style-type: none"> <li>-Wastewater quality fluctuations may affect TP removal (back-up coagulant is available)</li> </ul>	<ul style="list-style-type: none"> <li>-Moderate use of chemicals to trim the process effluent (delivery issues)</li> </ul>	<ul style="list-style-type: none"> <li>-Full dependence on chemicals to meet the effluent permit (delivery issues)</li> </ul>	<ul style="list-style-type: none"> <li>-Blending with storm water is common concern.(Compliance with license limits for disinfection, and other parameters?)</li> <li>-Compact design may compromise ammonia – based on monthly ammonia limit.</li> </ul>
		?		<ul style="list-style-type: none"> <li>-How much sooner can the license be met with phased construction?</li> </ul>	<ul style="list-style-type: none"> <li>-How much sooner can the license be met with phased construction?</li> </ul>	<ul style="list-style-type: none"> <li>-Ammonia never to exceed the limits?</li> </ul>
2	Process - Reliability and risk of failure	+	<ul style="list-style-type: none"> <li>-Ability to meet license with very minimal chemical use (supply and safety issues).</li> <li>-Very simple control system.</li> <li>-Operator familiarity with similar process at WEWPCC.</li> <li>-Use of conventional equipment and technology for BioP .</li> <li>-Use of conventional equipment and technology for TN removal.</li> <li>* Not dependant on chemical deliveries</li> </ul>	<ul style="list-style-type: none"> <li>-Lower effluent TSS due to filters</li> <li>Performance of secondary clarifiers not critical.</li> <li>-Use of conventional equipment and technology for Bio-P.</li> <li>-Ability to meet license with minimal/medium chemical use.</li> <li>-Methanol provides consistent source of carbon for denitrification.</li> </ul>	<ul style="list-style-type: none"> <li>-Lower effluent TSS due to filters</li> <li>Very simple control system.</li> <li>-Multiple cells increase reliability.</li> <li>-Methanol provides consistent source of carbon for denitrification.</li> <li>-No filamentous and bulking problem.</li> </ul>	<ul style="list-style-type: none"> <li>-Should do better than the license.</li> <li>-WWF treatment is separate.</li> </ul>
		-	<ul style="list-style-type: none"> <li>-Robustness of secondary clarification -consider Biogradex?</li> <li>-Lack of fermenter is a risk.</li> <li>-Possible filamentous growth potential with low carbon: can be mitigated.</li> </ul>	<ul style="list-style-type: none"> <li>-More complex control system (Operating AS &amp; BAF).</li> <li>-Lack of fermenter is a risk.</li> <li>-Chemical supply/cost fluctuations.</li> <li>-Possible filamentous growth potential can be mitigated.</li> <li>-Chemical delivery interruptions (MeOH)</li> </ul>	<ul style="list-style-type: none"> <li>-Danger of chemical use.</li> <li>-Risk of power failure/intermediate pumping - compared to flow-through systems.</li> <li>-Chemical supply/cost fluctuations.</li> <li>-More components to be controlled.</li> <li>-Chemical delivery interruptions (MeOH)</li> </ul>	<ul style="list-style-type: none"> <li>-Septage shock load potential can be mitigated by equalization and monitoring.</li> <li>-Need for pretreatment due to the need to protect media or screens.</li> </ul>
		?	<ul style="list-style-type: none"> <li>-Stability of Bio-P removal- Ability to add FeCl3 to primaries?</li> </ul>	<ul style="list-style-type: none"> <li>-Stability of Bio-P removal- Ability to add FeCl3 to primaries?</li> </ul>	<ul style="list-style-type: none"> <li>-Impact of ferric on UV?</li> </ul>	
		OPTION 2	OPTION 3	OPTION 4	COMMON TO ALL	
3	Process - Redundancy / Availability of the plant	+	<ul style="list-style-type: none"> <li>-Ability to add additional media.</li> </ul>	<ul style="list-style-type: none"> <li>-Multiple BAF cells offer built-in redundancy.</li> <li>-Existing screens sufficient for biological treatment trains.</li> <li>-Ability to bypass flow to nitrification BAF for complete treatment BOD/Nit.</li> </ul>	<ul style="list-style-type: none"> <li>-Multiple BAF cells offer built-in redundancy.</li> </ul>	<ul style="list-style-type: none"> <li>-inherently robust.</li> </ul>
		-	<ul style="list-style-type: none"> <li>-Handling of media while not in service.</li> </ul>	<ul style="list-style-type: none"> <li>-Sensitive to power due to intermediate pumping- can be mitigated by standby power</li> </ul>	<ul style="list-style-type: none"> <li>-Single barrier for P (only chemical).</li> <li>-Sensitive to power due to intermediate pumping- can be mitigated by standby power.</li> </ul>	<ul style="list-style-type: none"> <li>-Lack of redundancy during WWF actiflo.</li> </ul>
		?				<ul style="list-style-type: none"> <li>-Replacement of existing screens necessary - hydraulic profile needs checking.</li> <li>-Clarification needed for process and equipment redundancy and firm capacity.</li> </ul>
4	Process - Sensitivity of design to the	+	Crossed out			
5	Process - Sensitivity of operating cost to the sewage quality	+	<ul style="list-style-type: none"> <li>-Relatively insensitive (not chemical-dependent and not heavy power dependency)</li> </ul>	<ul style="list-style-type: none"> <li>-Relatively insensitive (less chemical dependent).</li> <li>-Cells can be taken out-of-service and brought back in at any time.</li> </ul>	<ul style="list-style-type: none"> <li>-Cells can be taken out-of-service and brought back in at any time.</li> </ul>	<ul style="list-style-type: none"> <li>-Chemical treatment can readily accommodate influent water quality changes.</li> </ul>
		-	<ul style="list-style-type: none"> <li>* Influent fluctuations in BOD/TKN/TP could impact biological process performance</li> </ul>	<ul style="list-style-type: none"> <li>-Power dependency (Intermediate pumping after PC) – mitigated by standby power.</li> <li>-Potentially sensitivity to ammonia spike.</li> </ul>	<ul style="list-style-type: none"> <li>-Chemicals-dependent.</li> <li>-Power dependency (Intermediate pumping after PC) – mitigated by standby power.</li> <li>-Potentially sensitivity to ammonia spike.</li> </ul>	<ul style="list-style-type: none"> <li>-By-pass and WWF (I&amp;I and pumping station operation) should be addressed.</li> </ul>
		?				<ul style="list-style-type: none"> <li>-Acceptance of treatment of septage.</li> <li>-Rate of development of population growth.</li> <li>-Operation and maintenance of collection system.</li> </ul>
		OPTION 2	OPTION 3	OPTION 4	COMMON TO ALL	
6	Process - Ability to operate at low DWF	+	<ul style="list-style-type: none"> <li>-Not affected by low flows.</li> </ul>	<ul style="list-style-type: none"> <li>-Multiple BAF cells can be put off-line as needed, even for short duration.</li> </ul>	<ul style="list-style-type: none"> <li>-Multiple BAF cells can be put off-line as needed, even for short duration.</li> </ul>	
		-				
		?				

7	Process - Ability to accommodate WWF	+	-Availability to handle high flow inherently built into design.	-Availability to handle high flow inherently built into design.	-Availability to handle high flow inherently built into design.	-Media retains nitrification capacity.
		?				-Actiflo redundancy. -Peak wet (and dry) weather flow control strategy. -How to handle disinfection.
8	Process - Track records in similar climate	+	-Extensive track record in Western Canada and USA (KalisPELL MT, Durham) - * Nitrification experience from Scandanavia.	-Extensive track record of BAF.	-Extensive track record of BAF.	-Actiflo is a proven technology. -Low sensitive to low temperature.
		?		-References will be provided by VW.	-References will be provided by VW.	
9	Process - Flexibility regarding the nitrogen issue	+	-Flexible process, denitrify as required to maintain sustainable process with available carbon i.e. No methanol.	-Flexible process, denitrify as required to maintain sustainable process with available carbon -Multiple barriers for denitrification. -Post DN cells can be used as nitrification cells – may take weeks depending on temps.	-Denitrification cells can be used for nitrification – may take weeks depending on temps.	
		-	-Early consideration in detail design.	-Early consideration in detail design. -Partial use of methanol.	-Full use of methanol.	-Driven by license requirement. -Must build in added process flexibility.
		?				
			<b>OPTION 2</b>	<b>OPTION 3</b>	<b>OPTION 4</b>	<b>COMMON TO ALL</b>
10	Process - Flexibility to upgrade to more stringent requirements	+	-Building a fermenter for additional bio-P & TN removal. -Flexible: can be done through additional filtration and specific chemical addition. -Add more media. -Bio-Actiflo on WWF is possible.	-Flexible: can be done through additional specific chemical addition. -Add more BAF units. -Bio-Actiflo on WWF is possible. -Building a fermenter for additional bio-P & TN removal.	-Flexible: can be done through more chemical addition. -Add more BAF units.	
		-	-Potential hydraulic limitation under current design.	-Potential hydraulic limitation under current design.	-Very stringent TP may require tertiary P removal through coagulation. -Bio-Actiflo on WWF is not possible/no RAS/WAS stream.	
		?			Could ferric fo P removal be added directly to BAF as they perform solids separation?	-Effectiveness of disinfection quality (UV) - impact of the extent of treatment on transmissivity. -Hydraulic considerations when filtration is added.
11	Constructability - Expandability / modularity	+	-Not land constrained.	-Modular design of Biostyr. -Less land consumptive (smaller footprint).	-Modular design of Biostyr. -Least land consumptive (least footprint).	-Capability exists.
		-	-More land consumptive (bigger footprint). -Not as modular as other options (larger unit processes).	-Additional secondary clarification needed for expansion.		
		?	-Does staging compromise redundancy? -Hydraulically constrained. -Can additional clarifier need be mitigated with Biogradex?	-Does staging compromise redundancy? (for AS) -Can additional clarifier need be mitigated with Biogradex?	-Hydraulically constrained.	-Master buildout to ultimate site development.
			<b>OPTION 2</b>	<b>OPTION 3</b>	<b>OPTION 4</b>	<b>COMMON TO ALL</b>
12	Constructability - Ease of construction (Land constraint, Construction phasing, Constructability, Ease of start-up / commissioning)	+		-Reduced impact on existing plant operation during construction.	-Reduced impact on existing plant operation during construction.	-Logical phasing of implementation, easy of startup and commissioning. -Utilizing some existing structures.
		-	-Complex implementation during construction while maintaining plant operation.	-Instrument commissioning is more complex.	-Instrument commissioning is more complex.	-Possible tie-ins to cause potential disruption.
		?				-Operation during construction should be considered during the design stage – to mitigate possible problems. -Not far enough along in the design process to fully assess this issue.
	Constructability -	+		-Less trucking during operation.	-Minimal upset during construction. -Less concrete requirement (less trucking during construction).	

13	Environmental impact (Environmental risk, Traffic frequency (chemicals, sludges, ...))	-	<ul style="list-style-type: none"> <li>-More trucking during construction.</li> <li>-Potential process upset during construction.</li> </ul>	<ul style="list-style-type: none"> <li>-More trucking during construction.</li> <li>-Methanol may be needed.</li> </ul>	<ul style="list-style-type: none"> <li>-Highest chemical addition.</li> <li>-Methanol required</li> <li>-More amount of sludge generated.</li> <li>-More trucking during operation.</li> </ul>		
		?				<ul style="list-style-type: none"> <li>-Sludge amount unknown yet.</li> <li>-Energy &amp; chemical consumption.</li> <li>-Review sustainability.</li> </ul>	
14	Constructability - Construction duration	+			<ul style="list-style-type: none"> <li>-Fastest.</li> </ul>		
		?				<ul style="list-style-type: none"> <li>-Veolia to estimate the schedule in terms of required months.</li> <li>-Can you meet the deadline?</li> <li>-Can you extend the schedule?</li> <li>-Can we negotiate with province for early implementation of P removal by extending the schedule for nitrogen removal?</li> </ul>	
			<b>OPTION 2</b>	<b>OPTION 3</b>	<b>OPTION 4</b>	<b>COMMON TO ALL</b>	
15	Operation Ease of operation	+	<ul style="list-style-type: none"> <li>-Operator familiarity &amp; consistency with West End. Less operator training. Easier transfer of staff between plants.</li> <li>-Minimal instrumentation requirements.</li> <li>-Least chemicals to deal with.</li> <li>-No methanol.</li> <li>-Less sludge to deal with (less trucking).</li> </ul>	<ul style="list-style-type: none"> <li>-Medium sludge mass to deal with (less trucking).</li> <li>-BAF components fully automated.</li> <li>-Some operator familiarity (AS and Bio-P), not BAF.</li> </ul>	<ul style="list-style-type: none"> <li>-Fully automated like water treatment plant.</li> </ul>		
		-	<ul style="list-style-type: none"> <li>-Potential sludge bulking &amp; foaming.</li> </ul>	<ul style="list-style-type: none"> <li>-Increased operation complexity (BAF and AS).</li> <li>-Increased operator training.</li> <li>-Increased instrument requirements.</li> <li>-Post-denitrification with methanol.</li> <li>-Lack of operator familiarity.</li> </ul>	<ul style="list-style-type: none"> <li>-Lack of operator familiarity.</li> <li>-More instrument control required.</li> <li>-More chemical.</li> <li>-Use of methanol.</li> <li>-More sludge production.</li> </ul>		
		?					
16	Operation Constructability - Ability to recover Phosphorus	+	<ul style="list-style-type: none"> <li>-Biological P removal favors towards P recovery.</li> </ul>	<ul style="list-style-type: none"> <li>-Biological P removal favors towards P recovery.</li> </ul>			
		-	<ul style="list-style-type: none"> <li>-Requires Mg and NaOH (struvite)</li> </ul>	<ul style="list-style-type: none"> <li>-Requires Mg and NaOH (struvite)</li> </ul>	<ul style="list-style-type: none"> <li>-Inability to recover P in the form available for plant recovery.</li> </ul>		
		?	<ul style="list-style-type: none"> <li>-Possible benefits to be assessed (market).</li> <li>-On-site recovery potential (additional training required).</li> <li>-Recovery at North End potential.</li> </ul>	<ul style="list-style-type: none"> <li>-Possible benefits to be assessed (market).</li> <li>-On-site recovery potential (additional training required).</li> <li>-Recovery at North End potential.</li> </ul>			
17	Operation Sludge production	+	See previous categories				
		-			<ul style="list-style-type: none"> <li>-Highest of all other options</li> </ul>		
		?				<ul style="list-style-type: none"> <li>-Quantity need to be determined by VW.</li> </ul>	
			<b>OPTION 2</b>	<b>OPTION 3</b>	<b>OPTION 4</b>	<b>COMMON TO ALL</b>	
18	Operation Ease of maintenance	+	<ul style="list-style-type: none"> <li>-Coarse bubble aeration to reduce maintenance cost.</li> <li>-System-wide standardization.</li> <li>* Fewer mechanical and automation to maintain</li> </ul>	<ul style="list-style-type: none"> <li>-Biostyr requires low maintenance.</li> </ul>	<ul style="list-style-type: none"> <li>-Biostyr requires low maintenance.</li> </ul>	<ul style="list-style-type: none"> <li>-Opportunity to buy quality components to reduce life-cycle cost.</li> </ul>	
		-		<ul style="list-style-type: none"> <li>-Lots of instruments (maintenance).</li> <li>-Instruments and control unknown to operator.</li> </ul>	<ul style="list-style-type: none"> <li>-Field instrument intensive.</li> <li>-Instruments and control unknown to operator.</li> </ul>	<ul style="list-style-type: none"> <li>-Maintenance of screen or nozzles to keep media in.</li> </ul>	
		?		<ul style="list-style-type: none"> <li>-Fine bubble aeration may increase maintenance cost.</li> </ul>	<ul style="list-style-type: none"> <li>-Fine bubble aeration may increase maintenance cost.</li> </ul>	<ul style="list-style-type: none"> <li>-Number of pieces of equipment and primary elements needed to be maintained.</li> </ul>	
19	Operation Operator safety	+	<ul style="list-style-type: none"> <li>-No methanol hazard.</li> </ul>				
		-		<ul style="list-style-type: none"> <li>-Methanol hazard.</li> </ul>	<ul style="list-style-type: none"> <li>-Methanol hazard.</li> </ul>	<ul style="list-style-type: none"> <li>-Corrosive chemical (ferric) hazard.</li> </ul>	
		?				<ul style="list-style-type: none"> <li>-Safety consideration should be built into design.</li> <li>-Number of safety risks should be identified by VW.</li> <li>-SWP(Safe Work Procedure)'s and SOP(Standard Operating Procedure)'s need to be developed prior to implementation for training purposes as this is a new process for operators &amp; staffs.</li> </ul>	